

Engineering Solutions for all Industries

Viadon, LLC 26200 South Whiting Way Monee IL 60449 Toll Free (866) 534-3900 Fax (708) 534-3957

www.Viadon.com www.Silicone-Sponge-Supply.com

PRODUCT:

Series V22-200 Low Compression Set Silicone Sponge Rubber – Soft Density

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PRINCIPAL USES:

Series V22-200 low compression set silicone sponge rubber, soft density, is a high temperature and low temperature gasket material with a unique formula reducing compression set to 5%. This closed cell silicone material is also used for thermal shielding, vibration mounts and other applications requiring sealing and resistance to ultraviolet light and compression set.

TECHNICAL DATA:

Specifi	
V 22-20	00 Soft
MIL-H	R-6130
Тур	
Grade	B&C

Category	Typical Value	Test Method ASTM D-3574			
Density	21 PCF 332 kg/m ³ .33 grams/cc				
Compression Set	5%	ASTM D-1056 – Compressed 50%, 22 hrs @ +212°F (+100°C)			
Compression Deflection	5 psi 34 kPa	ASTM D-1056 – Compressed 25%, @ room temperature			
Tensile	50 psi 344 kPa	ASTM D-412			
Elongation	75%	ASTM D-412			
Water Absorption	< 5%	ASTM D-1056			
Linear Thermal Expansion	1.8 X 10 ⁻⁴ in./in./ °F	Room temp to +350°F (+177°C)			
Outgassing	< 1% weight loss	NASA, 24 hrs @ +257°F (+125°C) in vacuum			
Dielectric Strength	145 volts/mil				
Specific Heat	0.3 BTU/lb./ °F				
Temperature Range	+500°F (+260°C) -100°F (-73°C)				

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AVAILABLE PRODUCTS:

Part Number	V22-200	Low Compression Set Silicone Sponge - Soft Density						
Fraction	1/32"	1/16"	3/32"	1/8'	3/16"	1/4"	3/8"	1/2"
Decimal	.031"	.063"	.094"	.125"	.188"	.250"	.375"	.500"
Millimeter	.79	1.59	2.38	3.18	4.76	6.35	9.53	12.7
Rolls								
Sheets			Special	X	X	X	X	X
Custom Die Cut			Special	X	X	X	X	X
X = standard product Special = special order; minimum order quantities								

PART NUMBER SYSTEM:

V22-200-1/8- 36×36 -SASA = Silicone AdhesiveA = Acrylic AdhesiveLength x width; 36" x 36" sheetNominal thickness; 1/8"

Product Series Number; Silicone Sponge Rubber - Low Compression Set - Soft Density

COLORS:

Orange/Red

NOTE:

Specifications are typical values and should not be used for writing specifications.

STORAGE TEMPERATURE:

Store in cool, dry area at temperatures of 60 °F to 80 °F.

CAUTION:

All physical properties listed above have been obtained from random laboratory testing and should not be used for the purpose of writing specifications. THIS PRODUCT SHOULD BE TESTED TO DETERMINE THE SUITABILITY FOR ITS INTENDED USE.

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