

**Engineering Solutions for all Industries** 

Viadon, LLC 26200 South Whiting Way Monee IL 60449 Toll Free (866) 534-3900 Fax (708) 534-3957

www.Viadon.com www.Silicone-Sponge-Supply.com

#### **PRODUCT:**

Series V22-110 General Purpose Silicone Sponge Rubber – Firm Density

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#### **PRINCIPAL USES:**

Series V22-110 general purpose silicone sponge rubber, firm density, is a high temperature and low temperature gasket material. This closed cell silicone material is also used for press pads, thermal shielding, vibration mounts and other applications requiring sealing and resistance to ultraviolet light. This material is often used for gasket applications in outdoor lights.

**TECHNICAL DATA:** 

Sı	ecifications
_	22-110 Firm
	AMS 3196
N	IIL-R-6130
	Type2

Туре2 Grade B & C MIL-R-46089

Category	Typical Value	Test Method			
Density	43 PCF 692 kg/m <sup>3</sup> .69 grams/cc	ASTM D-3574			
Compression Set	25%	ASTM D-1056 – Compressed 50%, 22 hrs @ +212°F (+100°C)			
Compression Deflection	16 psi 110 kPa	ASTM D-1056 – Compressed 25%, @ room temperature			
Tensile	130 psi 896 kPa	ASTM D-412			
Elongation	200%	ASTM D-412			
Water Absorption	< 5%	ASTM D-1056			
Linear Thermal Expansion	1.8 X 10 <sup>-4</sup> in./in./ °F	Room temp to +350°F (+177°C)			
Outgassing	< 1% weight loss	NASA, 24 hrs @ +257°F (+125°C) in vacuum			
Dielectric Strength	145 volts/mil				
Specific Heat	0.3 BTU/lb./ °F				
Temperature Range	+500°F (+260°C) -100°F (-73°C)				

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## **AVAILABLE PRODUCTS:**

Part Number	V22-110	General Purpose Silicone Sponge - Firm Density							
Fraction	1/32"	1/16"	3/32"	1/8'	3/16"	1/4"	3/8"		
Decimal	.031"	.063"	.094"	.125"	.188"	.250"	.375"		
Millimeter	.79	1.59	2.38	3.18	4.76	6.35	9.53		
Rolls		Special		Special					
Sheets			Special	X	X	X	X		
Custom Die Cut		Special	Special	X	X	X	X		
X = standard product Special = special order; minimum order quantities									

# PART NUMBER SYSTEM:

V22-1101/8 $36 \times 36$ SASA = Silicone AdhesiveA = Acrylic AdhesiveLength x width; 36" x 36" sheetNominal thickness; 1/8"Product Series Number; Silicone Sponge Rubber – General Purpose – Firm Density

# COLORS:

Orange-red = Standard

Black = Special

# NOTE:

Specifications are typical values and should not be used for writing specifications.

### STORAGE TEMPERATURE:

Store in cool, dry area at temperatures of 60 °F to 80 °F.

### CAUTION:

All physical properties listed above have been obtained from random laboratory testing and should not be used for the purpose of writing specifications. THIS PRODUCT SHOULD BE TESTED TO DETERMINE THE SUITABILITY FOR ITS INTENDED USE.

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